[1A] 15 - (SP) FFS 99-03-32901-FA26-F1 - 2026-09-14

반장: Ha
라인 Ability (병목): 26.6/h
라인밸런스율: 69.1%
시간당 목표: 47.9
라인 효율: -

#	공정	SMV	작업자	평균CT(초)	스킬%	계산생산량	실적	Balance	공정Output(합계)	합계환산CT
1	Hem pocket opening_ Gp ming túi	0.4615	A	35.0	79%	87.4	30	57.4	87.4	35.0
2	Attach pocket_ Tra túi	1.5000	B	115.0	78%	26.6	20	6.6	26.6	115.0
3	Bind zipper_ Vin dây kéo	0.5455	C	97.5	34%	31.4	25	6.4	93.2	32.8
			D	90.0	36%	34.0	40	-6.0		
			E	110.0	30%	27.8	40	-12.2		
4	Join cuff & Fold cuff_Ni bo tay & Gp bo tay	0.6250	F	55.0	68%	55.6	58	-2.4	67.0	45.7
			G	135.0	28%	22.7	25	-2.3		
5	Join+Overlock 2 edges of bottom rib_ Ni & đính bo lai	0.3158	G	65.0	29%	47.1	50	-2.9	100.0	30.6
			H	40.0	47%	76.5	80	-3.5		
6	Join dart hood with strap & Invert hood_ Ni sóng nón,kp dây câu & Ln nón	1.0000	I	75.0	80%	40.8	30	10.8	40.8	75.0